

COLD SPRAY COATINGS OF Al-Fe-Cr ALLOY  
REINFORCED BY NANO-SIZED  
QUASICRYSTALLINE PARTICLES

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S u m m a r y

By using powders of high-temperature strength aluminum alloys such as  $\text{Al}_{94}\text{Fe}_3\text{Cr}_3$  and  $\text{Al}_{94}\text{Fe}_{2.5}\text{Cr}_{2.5}\text{Ti}_1$  which were fabricated by the water-atomized technique, the efficient application of the cold-spray process for the consolidation of metal particles by severe plastic deformation with retaining the quasicrystalline particles of nano- and submicroscaled sizes (<100 to 200 nm) in the deformation-induced structure is justified. A model for the plastic deformation of powder metallic particles under cold-spraying conditions is developed. The effect of plastic deformation characteristics on the structure and mechanical properties of coatings and a substrate is studied.